

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1 (currently amended). ~~Method~~ A method for applying divisions (23, 24, 25, 48, 49) to a slide plane (22, 29) of a glide block blank (47), comprising the following process steps:

- prior fabrication of a base surface (26) of the slide plane (22, 29) of the guide block blank (47);
- supply of a material to be applied (41, 42, 45) to the base surface (26);
- local fusion of the material (41, 42, 45) supplied by means of a local non-contact heat input (35);
- production of specific geometries of the divisions (23, 24, 25, 48, 49) by moving the guide block blank (47) and/or a beam (35) of the heat input (34) relative to one another; and
- leveling of the abutment face of the fused material (41, 42, 45) to produce a flat abutment face of the slide plane (22, 29).

2 (currently amended). ~~Method~~ The method for forming divisions according to claim 1, ~~characterised in that~~ wherein the heat input takes place in a non-contact manner by means of a laser beam (35).

3 (currently amended). ~~Method~~ The method for forming divisions according to claim 1, ~~characterised in that~~ wherein the heat input takes place in a non-contact manner by means of an electron beam.

4 (currently amended). Method The method for forming divisions according to claim 1, characterised in that wherein the heat input takes place in a non-contact manner by means of a plasma beam.

5 (currently amended). Method The method for forming divisions according to any one of claims 1 to 4, characterised in that claim 1, wherein the material (41, 42, 45) to be applied is supplied as a powder (41).

6 (currently amended). Method The method for forming divisions according to claim 5, characterised in that wherein the excess powder (41) after fusion is blown or poured off.

7 (currently amended). Method The method for forming divisions according to any one of claims 1 to 4 claim 1, characterised in that wherein the material (41, 42, 45) to be applied is supplied as wire (42).

8 (currently amended). Method The method for forming divisions according to claim 7, characterised in that wherein for supplying the wire (42) a feed device (50) which feeds a free end (54) of the wire (42) to the area of the heat input is provided.

9 (currently amended). Method The method for forming divisions according to claim 7, characterised in that wherein a winding device (43, 43') is provided for supplying the wire (42) and a part of the wire material (42) is fused on in the area of the free length of wire stretched by the winding device (43, 43').

10 (currently amended). Method The method for forming divisions according to any one of claims 1 to 4 claim 1, characterised in that wherein the material (41, 42, 45) to be applied is supplied as strip (45).

11 (currently amended). Method The method for forming divisions according to claim 10, characterised in that wherein a winding device (44, 44') is provided for feeding the

strip (45) and a part of the strip material (45) is fused on in the area of the free length of strip stretched by the winding device (44, 44').

12 (currently amended). Method The method for forming divisions according to claim 11, ~~characterised in that~~ wherein the width of the strip material (45) is greater than the maximum extension of the divisions (23, 24, 25) to be formed.

13 (currently amended). Method The method for forming divisions according to ~~any one of claims 1 to 12, claim 1~~ characterised in that wherein the divisions (23, 24, 25) are formed on a slide face (22) of the guide block blank (47).

14 (currently amended). Method The method for forming divisions according to ~~any one of claims 1 to 13, claim 1~~ characterised in that wherein the divisions (48, 49) are formed on an annular face (29) of the guide block blank (47) oriented oppositely to a slide face (22).

15 (currently amended). Method The method for forming divisions according to ~~any one of claims 1 to 14, claim 1~~ characterised in that wherein the material (41, 42, 45) to be applied is a plastics material.

16 (currently amended). Method The method for forming divisions according to ~~any one of claims 1 to 14, claim 1~~ characterised in that wherein the material (41, 42, 45) to be applied is a non-ferrous metal.

17 (currently amended). Method The method for forming divisions according to ~~any one of claims 1 to 14, claim 1~~ characterised in that wherein the material (41, 42, 45) to be applied is a ceramic material.

18 (currently amended). Guide A guide block of a hydrostatic piston machine, the guide block (15) having at least one slide plane (22, 29) on which divisions (23, 24, 25, 48, 49)

are arranged as elevations, ~~characterised in that~~ wherein the divisions (23, 24, 25, 48, 49) are formed by local fusion of a supplied material (41, 42, 45) generated by means of a non-contact heat input.